



# COLORADO METALLURGICAL SERVICES

10605 E 25th Ave. Aurora, CO 80010 | (303) 780-9800 | testmetals.com



## Welding Laboratory Submittal Form

Company: \_\_\_\_\_ Phone No: \_\_\_\_\_

Billing Address: \_\_\_\_\_

Shipping Address (if different from billing): \_\_\_\_\_

A/P Contact: \_\_\_\_\_ E-mail / Phone: \_\_\_\_\_

P.O. No: \_\_\_\_\_ Payment Method: Credit Card  Check  ACH

*Payment Terms & Conditions: CMS accepts the following forms of payments: Cash, Check, Money Order, Cashier's Check. ACH/EFT, VISA, Mastercard and American Express.*

*New Customer or Company: Payment in advance is required before work begins. Acceptable payment methods include Cash or Credit Card. Customer: Net 30 terms is available after initial job completion, for qualifying work during a six-month period totaling \$2,500 or higher. Company: Net 30 terms is available after initial job completion, for qualifying work totaling \$5,000 or higher.*

*CMS observes the right to request payment in full upfront and/or decline new testing requests if there is a history of past due/negligent payments. Outstanding invoices of more than 90 days will result in being sent to collections.*

### INCLUDE ALL INFORMATION NEEDED ON FINAL TEST REPORT:

Material/Condition: \_\_\_\_\_ Specification(s): \_\_\_\_\_  
 Part No: \_\_\_\_\_ Sample No. \_\_\_\_\_ Lot  FCE  Job  No: \_\_\_\_\_  
 Size(s): \_\_\_\_\_ Heat  Coil  No: \_\_\_\_\_  
 Reference Info: \_\_\_\_\_ Other: \_\_\_\_\_  
 ATTN: \_\_\_\_\_ Email: \_\_\_\_\_

### Services Requested (Fill-in or check all that apply)

**Welding:**  Welding Procedure  Welder Performance  Stress Relief Treating  Brazing Procedure  
**NDE:**  X-Ray  Ultrasonic Testing (UT)  Magnetic Particle (MT)  Dye/Liquid Penetrant (PT)  
**Mechanical:**  Tensile Test  Bend Test  Vickers Hardness Profile  
 Charpy V-Notch Test Temp (Req.) \_\_\_\_\_ °F  °C  \_\_\_\_\_ ft.-lb.  J  Locations:  HAZ  Weld  Base Metal  
 Other Testing  \_\_\_\_\_

**PHWT:** Ramp up Temperature: \_\_\_\_\_ °F per hour to \_\_\_\_\_ °F  
 Hold Temperature: \_\_\_\_\_ °F for \_\_\_\_\_ hour  
 Cool down Temperature: no more than \_\_\_\_\_ °F per hour in [ ] closed oven [ ] open oven

WPS: \_\_\_\_\_ Material: \_\_\_\_\_  
 PQR: \_\_\_\_\_ Process: \_\_\_\_\_  
 Size: \_\_\_\_\_ Position: \_\_\_\_\_  
 Filler: \_\_\_\_\_ Welder: \_\_\_\_\_

### COMMENTS/SPECIAL INSTRUCTIONS:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

<b>Rush Service:</b> **Excludes Failure Analysis**		<input type="checkbox"/> 48 hr. (100% surcharge)	<input type="checkbox"/> 72 hr. (50% surcharge)
<b>Sample Return:</b>	<input type="checkbox"/> No	<input type="checkbox"/> Yes – Ship UPS/FedEx #:	
	<input type="checkbox"/> Yes - Pickup	_____	
<input type="checkbox"/> Ground <input type="checkbox"/> 2-Day <input type="checkbox"/> Next Day			
<b>** For Sample Returns, please include a return label or UPS / FedEx shipping account number and preferred shipping method. **</b>			
<b>Note: Unreturned samples will be held on site for no longer than 90 days after completion of testing before being disposed of.</b>			

Submitted By: \_\_\_\_\_ Date: \_\_\_\_\_