



**COLORADO
METALLURGICAL
SERVICES**



TEST.COM
WELDERS



COLORADO METALLURGICAL SERVICES

OUR COMMITMENT

Colorado Metallurgical Services (CMS) prides itself in its role as *the* premier third-party, independent metals testing laboratory of the Front Range community. We embrace and fully commit to the responsibilities that our customers place on us regarding their need for material testing services.

OUR MISSION

Material performance in any application or industry is critical to the safe, efficient, and economical operation of any component. By testing your materials today, we can assure your product performance tomorrow.

The prices listed in this price schedule are effective as of January 15, 2024, and subject to change without notice.

It is CMS' policy to complete welder qualification jobs the following business day. CMS will do our best with scheduling to get you in for testing at our earliest available date. \$50.00 deposit is due for each welder scheduled to hold their date and time. This deposit will be applied toward the total cost. Cancellations must be done with 24-hour notice. Cancellations the day of testing results in forfeiting of the deposit.

PRICE SCHEDULE



ONSITE WELD TESTING SERVICES

GROOVE PLATE WELD TESTING ¹²³	PRICE (USD)
¹ One position weld plate test to ASME or AWS	\$275.00
3G-4G weld plate test ASME or AWS	\$350.00
2G-3G-4G weld plate test ASME	\$400.00
GROOVE PIPE WELD TESTING ¹²³	
Welding Test in 6G (Any Code)	\$425.00
TEST PLATE OR PIPE ⁴	
¼" Weld Plate	\$30.00 each
3/8" Weld Plate	\$50.00 each
½" Weld Plate	\$65.00 each
¾" Weld Plate	\$75.00 each
1" Weld Plate	\$100.00 each
2" Schedule 40 pipe Carbon Steel (SA 106B)	\$45.00 each
2" Schedule XXH (SA 106B)	\$75.00 each
2" Monster Coupon	\$100.00 Each
8" Schedule 120 Aluminum	\$200.00 each
2" Schedule 80 Aluminum	\$85.00 each

1. This cost does not include the cost of the weld plate. This cost does include the testing and certification from testing.
2. This cost does not include the cost of consumables, grinding discs, wire wheels, etc. \$15 charge will be added if provided by CMS.
3. ASME Section IX welding code requires a qualified welding procedure prior to testing welders.
4. Groove angle of plate will be machine to WPS specification. Does Include Backing if required by WPS.